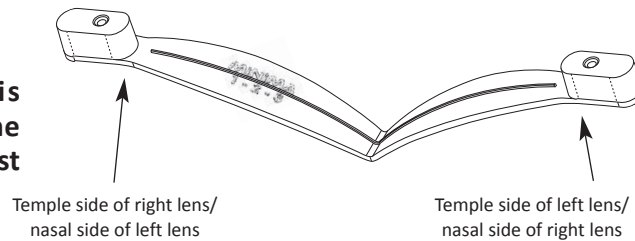


A- THE LENSES: POSITIONNING, NOTCHING, DRILLING

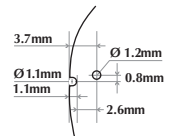
The notching-drilling is determined by the equipment available: hole template or drill.

With the Minima 1-2-3 hole template:

The hole template is designed to position the holes in the lenses in just a few seconds.

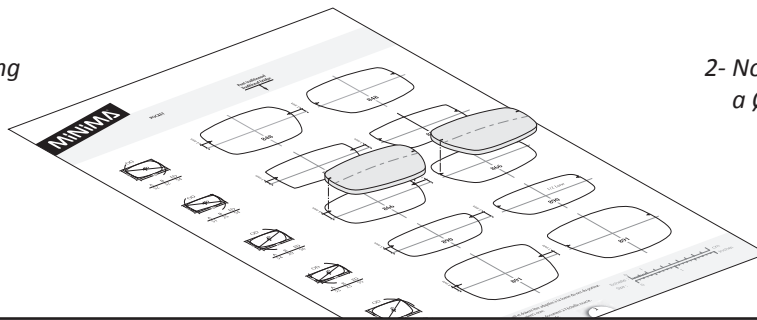


With the drill:

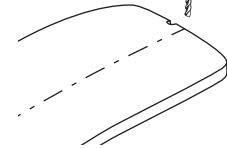


NOTCHING

1- Position the notch using the pattern

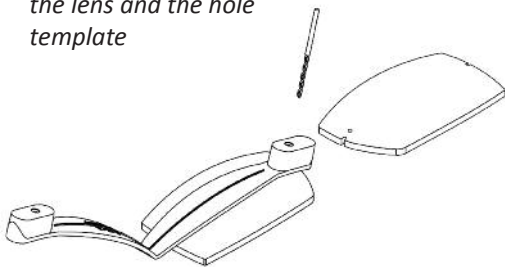


2- Notch the lenses using a $\varnothing 1.1\text{mm}$ reamer (or file)

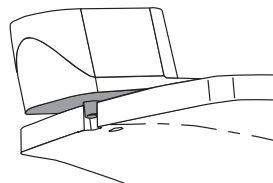


DRILLING THE BRIDGE

1- Place adhesive tape between the lens and the hole template

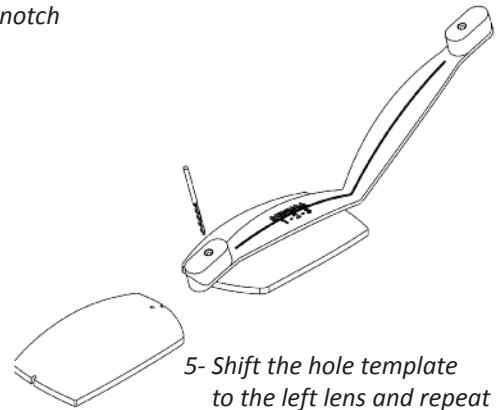


3- Place the damping pad in the notch



2- Place the hole template parallel to the lens axis

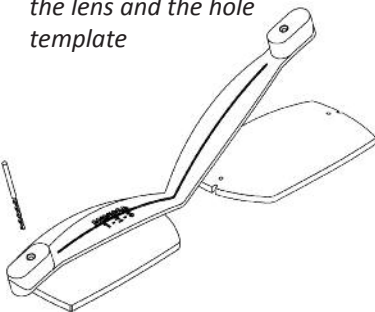
4- Drill using a $\varnothing 1.2\text{mm}$ drill-bit



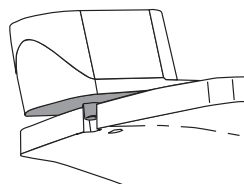
5- Shift the hole template to the left lens and repeat

NOTCHING/ DRILLING THE ENDPieces

1- Place adhesive tape between the lens and the hole template



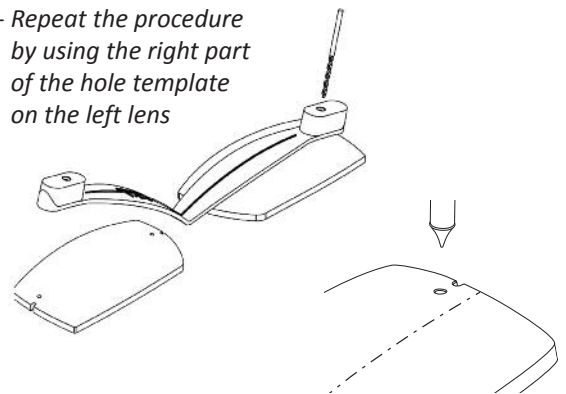
3- Place the damping pad in the notch



2- Place the hole template parallel to the lens axis as shown

4- Drill using a $\varnothing 1,2\text{mm}$ drill-bit

5- Repeat the procedure by using the right part of the hole template on the left lens

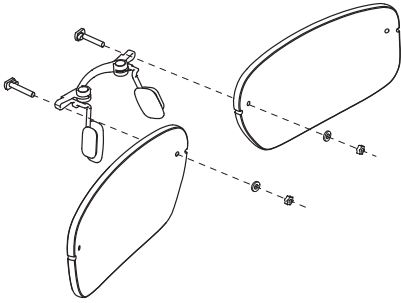


6- Finishing touches: deburr the holes and notches

B- ASSEMBLY

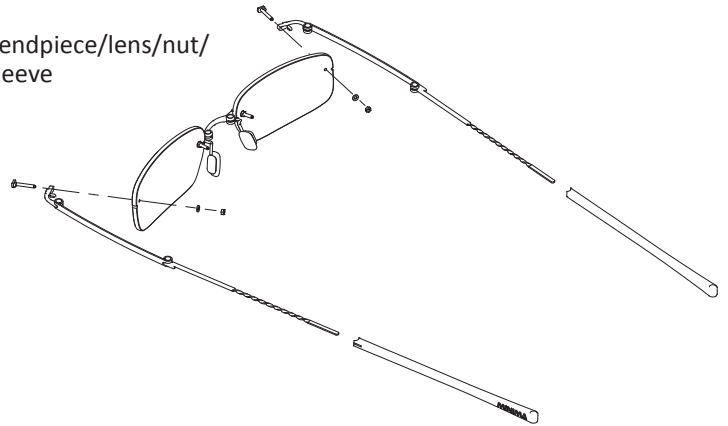
ASSEMBLY OF THE BRIDGE

Assemble the parts in the following order:
screw/bridge/lens/spacer/nut



ASSEMBLY OF THE TEMPLES

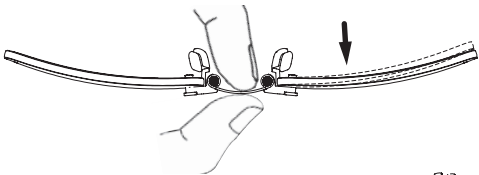
Assemble the parts in the following order:
screw/endpiece/lens/nut/
stem sleeve



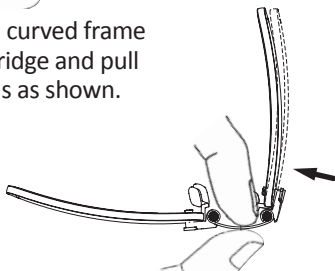
C- FITTING

FITTING THE FRAME FRONT:

To flatten the frame front hold the bridge and push the lens down onto the plugs as shown.

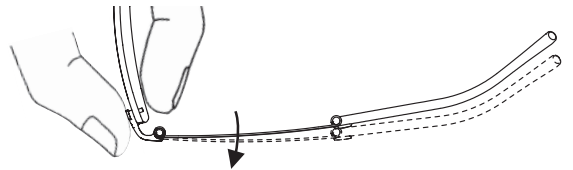


To create a more curved frame front, hold the bridge and pull gently on the lens as shown.

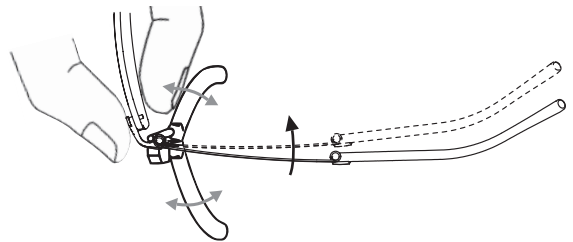


OPENING THE TEMPLES

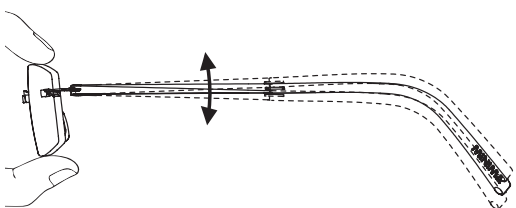
To increase the temple span, hold the lens as shown and push on the hinge.



To decrease the temple span, hold the lens as shown and push the plug using a pair of pliers.



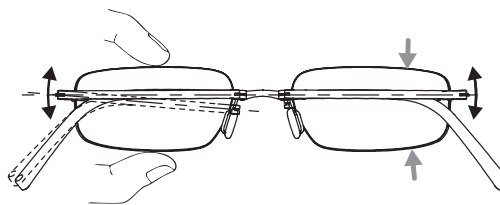
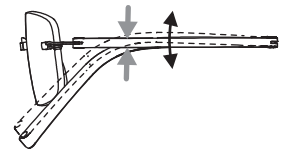
INCLINATION OF THE TEMPLES



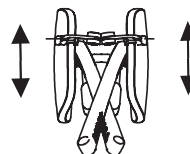
To adjust the inclination of the temples gently manoeuvre the endpiece as shown by the arrows.

FOLDING THE FRAME

1- Fold the stem sleeve against the temple to ensure that the parts are horizontally aligned. If not, manipulate the stem sleeve.



2- Ensure that the two temples are horizontally aligned: hold the frame front and manoeuvre the endpieces.



3- Bring the endpieces together: twist the bridge slightly.